

Ship 15/04 - Eagle

Dart Aerospace Ltd.

Date: Tuesday, 14/04/2009 8:43:45 AM
User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: CABIN FLOOR PROTECTOR KIT
Job Number	: 47128	Part Number	: D412760015
Estimate Number	: 12938	Drawing Number	: N/A UNDER REVIEW
P.O. Number	:	Project Number	: N/A
This Issue	: 14/04/2009	Drawing Revision	: B
Prsht Rev.	: NC	Material	:
First Issue	: / /	Due Date	: 15/04/2009
Previous Run	: 44922	Qty:	4
Written By	:	Um:	Each
Checked & Approved By	:		
Comment	: est rev A 07.07.05 new issue EC Est Rev:B 08-08-20 revB as per dwg DD verified by:EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL

Photocopy bluefile & type labels per PPP D412-760-015 CHG001

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0	D35745	Cabin Floor Protector
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

CABIN FLOOR PROTECTOR

batch: 47122

4.0	D35746	Cabin Floor Protector
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

CABIN FLOOR PROTECTOR

batch: 47130

5.0	D35755	Cabin Floor Protector
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

CABIN FLOOR PROTECTOR

batch: 47131

Date: Tuesday, 14/04/2009 8:43:46 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CABIN FLOOR PROTECTOR KIT

Job Number: 47128

Part Number: D412760015

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

D35756

Cabin Floor Protector



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

CABIN FLOOR PROTECTOR

batch: 971-97132

7.0

D35801

Joggle Bracket



Comment: Qty.: 6.0000 Each(s)/Unit Total: 24.0000 Each(s)

JOGGLE BRACKET

batch: B46513

8.0

D36281

Cupped Washer



Comment: Qty.: 14.0000 Each(s)/Unit Total: 56.0000 Each(s)

CUPPED WASHER

batch: B43033

9.0

D36283

Cupped Washer



Comment: Qty.: 6.0000 Each(s)/Unit Total: 24.0000 Each(s)

CUPPED WASHER

batch: 32924

10.0

MS24694S54

Screw



Comment: Qty.: 14.0000 Each(s)/Unit Total: 56.0000 Each(s)

Screw

batch: M111295 x50 M110715 x6

11.0

MS24694S100

FLAT HEAD SCREW



Comment: Qty.: 6.0000 Each(s)/Unit Total: 24.0000 Each(s)

FLAT HEAD SCREW

batch: M108701

12.0

AN960JD10

Washer



Comment: Qty.: 28.0000 Each(s)/Unit Total: 112.0000 Each(s)

Washer

batch: M110523

Date: Tuesday, 14/04/2009 8:43:46 AM
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CABIN FLOOR PROTECTOR KIT

Job Number: 47128

Part Number: D412760015

Job Number:



Seq. #:

Machine Or Operation:

Description :

13.0

AN960JD416

Washer



Comment: Qty.: 12.0000 Each(s)/Unit Total: 48.0000 Each(s)

Washer

batch: M110363

SS 09/04/14 (x4)

14.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

SS 09/04/16 (x4)

15.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-760-015

Location: _____

PPP Rev: _____

1- P 09/04/16 (4)

16.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

(4)
SS 09/04/16

Job Completion



MP 09-04-16